

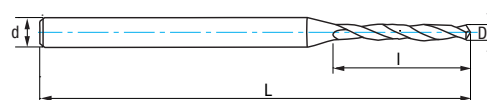
Ref. **8402**

MICRO BROCA METAL DURO GRAN RENDIMIENTO CNC 5XD

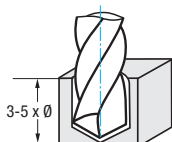
5XD CNC High Performance Carbide Micro Drill Bit

Micro foret carbure haut rendement CNC 5XD

New!



MD/HM Carbure Grano UF	TIALCN	IZAR Std.					HRC 45-55	Tol. h8	 Pulido Espejo Mirror Polished Polyglass	5XD
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$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times f$$

Material		Vc (m/min)	Avances f/rev. (mm/rev) - Feed - Pas
Grupo	Sub.	TIALCN	Diam. 1,0-2,9
P	P.1	28-48	0,080-0,160
	P.2	24-45	0,070-0,160
	P.3	20-40	0,065-0,145
	P.5	24-40	0,070-0,145
M		16-32	0,048-0,120
K	K.1	32-48	0,080-0,160
	K.2	28-44	0,080-0,160

D mm	d mm	L mm	l mm		Nº Art. TIALCN	€
1,00	3,00	50	8	1	69992	19,42
1,10	3,00	50	8	1	70004	19,42
1,20	3,00	50	8	1	70007	19,42
1,30	3,00	50	8	1	70031	19,42
1,40	3,00	50	9	1	70034	19,42
1,50	3,00	50	9	1	70037	19,42
1,60	3,00	50	10	1	70040	19,42
1,70	3,00	50	10	1	70043	19,42
1,80	3,00	50	12	1	70046	19,42
1,90	3,00	50	12	1	70055	19,42

D mm	d mm	L mm	l mm		Nº Art. TIALCN	€
2,00	3,00	50	12	1	70058	19,42
2,10	3,00	50	12	1	70061	21,95
2,20	3,00	50	13	1	70064	21,95
2,30	3,00	50	13	1	70067	21,95
2,40	3,00	50	14	1	70070	21,95
2,50	3,00	50	14	1	70073	21,95
2,60	3,00	50	14	1	70076	21,95
2,70	3,00	50	16	1	70079	21,95
2,80	3,00	50	16	1	70082	21,95
2,90	3,00	50	16	1	70085	21,95

