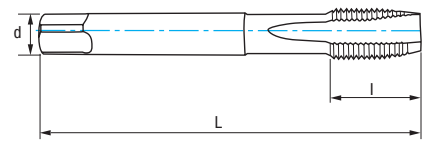


# Ref. 3106

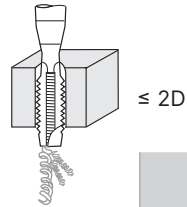
## MACHO RECTO MÁQUINA BSP (GAS)

BSP (Gas) Machine Straight Tap

Taraud droit machine BSP (Gaz)



HSSE 5%Co	DIN 5156	B 3,5-5h	GUN	$\alpha$ $10^\circ \pm 2$	55°	Rosca británica para tubo <b>paralelo</b> (BSPP-GAS) British Standard <b>Parallel</b> Pipe (BSPP-GAS) Filetage britannique pour tuyau <b>parallèle</b> (BSPP-GAS)
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G	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
G1/8	28		90	20	7	5,50	3	75479	32,14
G1/4	19		100	22	11	9,00	3	62936	43,31
G3/8	19		100	22	12	9,00	3	75481	51,39
G1/2	14		125	25	16	12,00	3	75478	64,86
G5/8	14		125	24	18	14,50	4	75482	81,98
G3/4	14		140	28	20	16,00	4	75480	101,63
G1"	11		160	30	25	20,00	4	75483	157,70
G1"1/2	11		190	32	36	29,00	6	76221	439,69

Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

Avance f = P (Paso - Pitch - Pas)

$$P = \frac{25,40}{\text{Hilos Threads - Filets}}$$

$$V_f \text{ (mm/min.)} = r.p.m. \times f$$

$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$

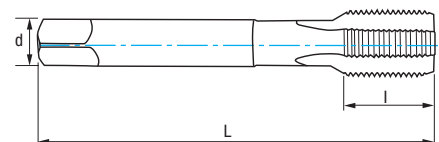


# Ref. 3116

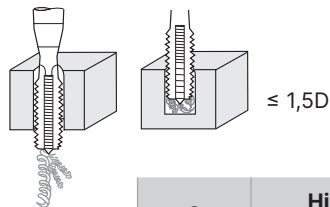
## MACHO RECTO MÁQUINA BSP (GAS)

BSP (Gas) Machine Straight Tap

Taraud droit machine BSP (Gaz)



HSSE 5%Co	DIN 5156	C 2-3h	$\alpha$ $10^\circ \pm 2$	55°	Rosca británica para tubo <b>paralelo</b> (BSPP-GAS) British Standard <b>Parallel</b> Pipe (BSPP-GAS) Filetage britannique pour tuyau <b>parallèle</b> (BSPP-GAS)
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G	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
G1/8	28		90	20	7	5,50	3	75467	28,24
G1/4	19		100	22	11	9,00	3	75466	39,01
G3/8	19		100	22	12	9,00	3	75143	46,69
G1/2	14		125	25	16	12,00	3	75465	59,00
G5/8	14		125	25	18	14,50	4	75469	73,52
G3/4	14		140	28	20	16,00	4	75468	92,39
G7/8	14		150	28	22	18,00	4	77647	135,47
G1"	11		160	30	25	20,00	4	75470	143,35
G1"1/8	11		170	30	28	22,00	4	76197	219,00
G1"1/4	11		170	30	32	24,00	4	76205	256,77
G1"1/2	11		190	32	36	29,00	6	76219	407,82
G1"3/4	11		190	32	40	32,00	6	76227	484,72
G2"	11		220	40	45	35,00	6	76233	617,65

Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

Avance f = P (Paso - Pitch - Pas)

$$P = \frac{25,40}{\text{Hilos Threads - Filets}}$$

$$V_f \text{ (mm/min.)} = r.p.m. \times f$$

$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$

