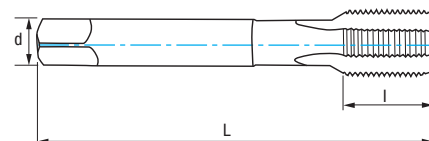
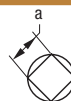


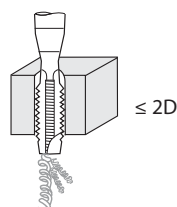
Ref. 3126

MACHO RECTO MÁQUINA BSP (GAS) INOX MANGO REFORZADO

Reinforced Shank **Stainless** BSP (Gas) Metric Machine Straight Tap
Taraud droit machine BSP (Gaz) **inox** queue renforcée



HSSE 5%Co	TIN	DIN 5156	B 3,5-5h	GUN	Tol. 2B	55°	Rosca británica para tubo paralelo (BSPP-GAS) British Standard Parallel Pipe (BSPP-GAS) Filetage britannique pour tuyau parallèle (BSPP-GAS)
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12

G	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. TIN	€
G1/8	28		90	12	7	5,50	3	28636	48,20
G1/4	19		100	16	11	9,00	3	28635	64,95
G3/8	19		100	16	12	9,00	3	28638	77,09
G1/2	14		125	20	16	12,00	3	28634	95,98
G5/8	14		125	20	18	14,50	4	28639	113,23
G3/4	14		140	22	20	16,00	4	28637	152,47
G1"	11		160	30	25	20,00	4	28641	236,55
G1"1/2	11		190	32	36	29,00	6	28642	852,59

Avance f = P (Paso - Pitch - Pas)

$$P = \frac{25,40}{\text{Hilos Threads} - \text{Filets}}$$

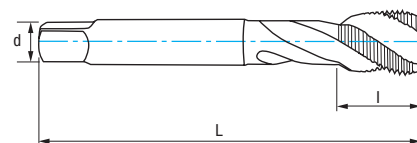
Vf (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

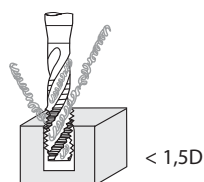
Ref. 3136

MACHO HELICOIDAL MÁQUINA BSP (GAS) INOX

Stainless BSP (Gas) Metric Machine Spiral Tap
Taraud helicoidal machine BSP (Gaz) **inox**



HSSE 5%Co	TIN	DIN 5156	C 2-3h	35°	55°	Rosca británica para tubo paralelo (BSPP-GAS) British Standard Parallel Pipe (BSPP-GAS) Filetage britannique pour tuyau parallèle (BSPP-GAS)
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12

G	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. TIN	€
G1/8	28		90	12	7	5,50	3	28647	46,43
G1/4	19		100	16	11	9,00	3	28646	66,62
G3/8	19		100	16	12	9,00	3	28649	79,51
G1/2	14		125	20	16	12,00	4	28645	100,35
G3/4	14		140	22	20	16,00	4	28648	157,07
G1"	11		160	30	25	20,00	4	28652	243,76

Avance f = P (Paso - Pitch - Pas)

$$P = \frac{25,40}{\text{Hilos Threads} - \text{Filets}}$$

Vf (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$