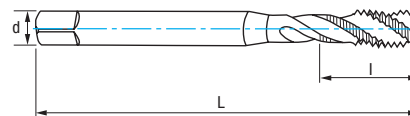


Ref. **3150**

MACHO HELICOIDAL MÁQUINA MÉTRICA M. REFORZADO

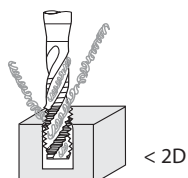
Reinforced Shank Metric Machine Spiral Tap

Taraud helicoidal machine métrique queue renforcée



HSSE 5%Co	DIN 371	C 2-3h	35°	Tol. 6H	α 10° ± 2	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



Avance $f = P$ (Paso - Pitch - Pas)

V_f (mm/min.) = r.p.m. x f

r.p.m. = $\frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	5	3,50	2,70	3	63050	12,20
M3,5	0,60	56	6	4,00	3,00	3	63053	17,94
M4	0,70	63	7	4,50	3,40	3	63056	12,20
M5	0,80	70	8	6,00	4,90	3	63059	11,64
M6	1,00	80	10	6,00	4,90	3	63062	12,78
M7	1,00	80	10	7,00	5,50	3	63065	19,92
M8	1,25	90	13	8,00	6,20	3	63071	14,61
M9	1,25	90	13	9,00	7,00	3	67882	24,90
M10	1,50	100	15	10,00	8,00	3	63083	17,32

