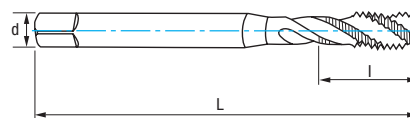


Ref. **3155**

MACHO HELICOIDAL MÁQUINA MÉTRICA M. REFORZADO TOLERANCIA 6G

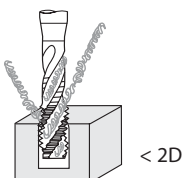
6G Tolerance Reinforced Shank Metric Machine Spiral Tap

Taraud helicoidal machine métrique queue renforcée tolérance 6G



HSSE 5%Co	DIN 371	C 2-3h	Tol. 6G		α $10^\circ \pm 2$	
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

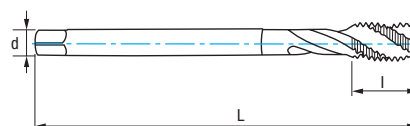
M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	5	3,50	2,70	3	38330	14,28
M4	0,70	63	7	4,50	3,40	3	38331	14,28
M5	0,80	70	8	6,00	4,90	3	38332	13,78
M6	1,00	80	10	6,00	4,90	3	38333	15,09
M8	1,25	90	13	8,00	6,20	3	38334	18,01
M10	1,50	100	15	10,00	8,00	3	38335	21,39

Ref. **3255**

MACHO HELICOIDAL MÁQUINA MÉTRICA TOLERANCIA 6G

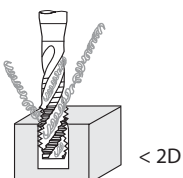
6G Tolerance Metric Machine Spiral Tap

Taraud helicoidal machine métrique tolérance 6G



HSSE 5%Co	DIN 376	C 2-3h	Tol. 6G		α $10^\circ \pm 2$	
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	1,75	110	18	9,00	7,00	3	38336	28,52
M14	2,00	110	20	11,00	9,00	3	38337	32,94
M16	2,00	110	20	12,00	9,00	4	38338	39,78
M18	2,50	125	25	14,00	11,00	4	38339	54,18
M20	2,50	140	25	16,00	12,00	4	38340	57,02