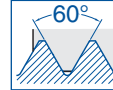


Ref. **3244**

## MACHO HELICOIDAL MÁQUINA UNF

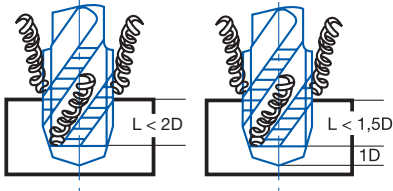
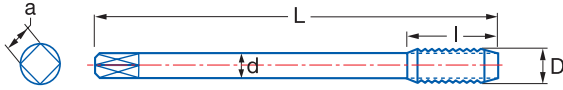
UNF Machine Spiral Tap

Taraud Hélicoïdal Machine UNF



Rosca americana unificada cilíndrica  
Unified Thread Standard  
Filetage unifié

HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B	35°	$\alpha$ 10° ± 2
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Material		Vc (m/min)
Grupo	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

$$\text{Avance } f = P \text{ (Paso - Feed - Pas)}$$

$$P = \frac{25,40}{\text{Hilos Threads - Filets}}$$

$$V_f \text{ (mm/min.)} = \text{r.p.m.} \times f$$

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

	UNF	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
New!	UNF Nº5	44	56	5	2,20		3	10633	
New!	UNF Nº6	40	56	7	2,50	2,10	3	10641	
New!	UNF Nº8	36	63	7	2,80	2,10	3	10642	
New!	UNF Nº10	32	70	8	3,50	2,70	3	10645	
New!	UNF Nº12	28	80	10	4,00	3,00	3	10648	
	UNF 5/16	24	90	12	6,00	4,90	3	70459	
	UNF 3/8	24	90	13	7,00	5,50	3	70471	
	UNF 7/16	20	100	15	8,00	6,20	3	70479	
	UNF 1/2	20	100	16	9,00	7,00	3	70474	
	UNF 9/16	18	100	17	11,00	9,00	3	70480	
	UNF 5/8	18	100	19	12,00	9,00	3	70477	
	UNF 3/4	16	110	21	14,00	11,00	4	70476	
	UNF 7/8	14	125	23	18,00	14,50	4	70473	
New!	UNF 1"	12	140	22	18,00	14,50	4	10651	
New!	UNF 1"1/8	12	150	25	22,00	18,00	4	10654	

Ref. 3244 bajo demanda / upon request / sur demande