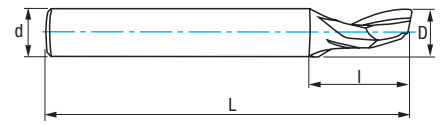


Ref. **4410**

FRESA FRONTAL ACABADO HSSE 5% CO 1Z ALUMINIO

Aluminium 1Z HSSE 5% Co Finishing End Mill

Fraise finition HSSE 5% Co 1Z aluminium



HSSE 5% Co	IZAR Std. W	DIN 1835 A	Tol.* D (k10) d (h6)	* $\varnothing D = \varnothing d \Rightarrow$ Tol. D (js14) d (h6)
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Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas			
Grupo	Sub.	5% Co	$\varnothing 4$	$\varnothing 6$	$\varnothing 8$	$\varnothing 10$
N	N.3	160-200	0,025	0,042	0,062	0,067
	N.4	160-200	0,025	0,042	0,062	0,067
	N.5	50-80	0,020	0,030	0,035	0,050
	N.6	40-70	0,018	0,030	0,040	0,055

D mm	d mm	L mm	l mm	Z	Nº Art. 5% Co	€
3,00	8	60	12	1	13932	16,85
4,00	8	60	12	1	13933	16,85
5,00	8	60	12	1	13935	16,85
6,00	8	60	14	1	13936	16,85
7,00	8	60	14	1	13937	20,57
8,00	8	80	15	1	13938	20,57
10,00	10	80	15	1	13939	21,17



$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \varnothing}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

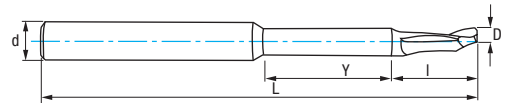
K = Coeficiente corrección
Correction coefficient
Coéfcient correction

Ref. **4411**

FRESA FRONTAL ACABADO HSSE 5% CO 1Z ALUMINIO LARGA

Long Aluminium 1Z HSSE 5% Co Finishing End Mill

Fraise finition HSSE 5% Co 1Z aluminium longue



HSSE 5% Co	IZAR Std. W	DIN 1835 A	Tol.* D (k10) d (h6)	* $\varnothing D = \varnothing d \Rightarrow$ Tol. D (js14) d (h6)
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Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas		
Grupo	Sub.	5% Co	$\varnothing 4$	$\varnothing 6$	$\varnothing 8$
N	N.3	160-200	0,025	0,042	0,062
	N.4	160-200	0,025	0,042	0,062
	N.5	50-80	0,020	0,030	0,035
	N.6	40-70	0,018	0,030	0,040

D mm	d mm	L mm	l mm	Y mm	Z	Nº Art. 5% Co	€
4,00	8	80	16	29	1	13941	23,80
5,00	8	80	16	29	1	13943	23,80
6,00	8	90	16	29	1	13944	23,80
8,00	8	100	28	40	1	13945	26,42



$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \varnothing}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

K = Coeficiente corrección
Correction coefficient
Coéfcient correction



Ref. 4410

Ref. 4411

