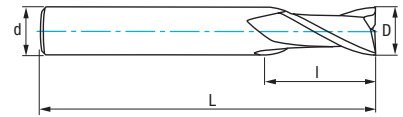


Ref. **4421**

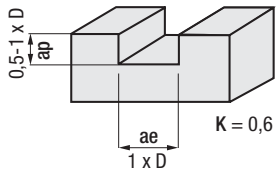
FRESA FRONTAL ACABADO HSS 2Z

2Z HSS Finishing End Mill

Fraise finition HSS 2Z



HSS	DIN 327 N	ISO 1641/1				DIN 1835 B	Tol. D (e8) d (h6)
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Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas									
Grupo	Sub.	HSS	Ø 4	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20	Ø 25	Ø 32	Ø 40
P	P.1	20-28	0,020	0,030	0,035	0,050	0,060	0,100	0,100	0,100	0,100	0,100

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

K = Coeficiente corrección
Correction coefficient
Coéfcient correction

D mm	d mm	L mm	l mm	Z	Nº Art. HSS	€
2,00	6	48	4	2	44162	9,11
2,50	6	49	5	2	44165	9,11
3,00	6	49	5	2	44168	9,11
3,50	6	50	6	2	44171	9,51
4,00	6	51	7	2	44174	9,11
4,50	6	52	8	2	73802	10,25
5,00	6	52	8	2	44177	9,11
5,50	6	52	8	2	73805	11,18
6,00	6	52	8	2	44180	9,11
6,50	10	60	10	2	73808	14,33
7,00	10	60	10	2	44183	13,52
7,50	10	61	11	2	73811	14,07
8,00	10	61	11	2	44186	11,08
8,50	10	61	11	2	73814	15,79
9,00	10	61	11	2	44189	14,15
9,50	10	61	11	2	73817	15,48
10,00	10	63	13	2	44192	11,62
11,00	12	70	13	2	44195	17,70
12,00	12	73	16	2	44198	15,24
13,00	12	73	16	2	44201	22,76
14,00	12	73	16	2	44204	21,50
15,00	12	73	16	2	44207	24,56
16,00	16	79	19	2	44210	22,46
17,00	16	79	19	2	44213	29,50
18,00	16	79	19	2	44216	29,50
19,00	16	79	19	2	44219	36,26
20,00	20	88	22	2	44222	34,58
22,00	20	88	22	2	44225	47,54
24,00	25	102	26	2	44228	59,58
25,00	25	102	26	2	44231	59,58
28,00	25	102	26	2	44234	74,49
30,00	25	102	26	2	44237	86,21
32,00	32	112	32	2	44240	88,79
36,00	32	112	32	2	44243	116,25
40,00	40	130	38	2	44246	139,72

