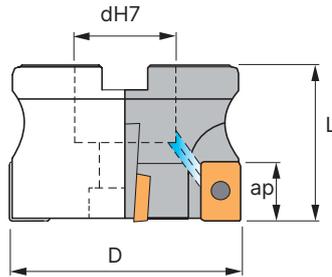
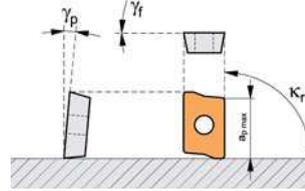


Ref. 8247

PORTA-PLAQUITAS FRESADO ESCUADRA S90AP10D-RF-90° REFRIGERACIÓN INTERIOR Internal Cooling S90AP10D-RF-90°-Square Milling Tool-Holder Porte-Plaquettes fraissage équerre S90AP10D-RF-90° lubrification interne



γ_p	+3°	K_r	90°
γ_f	0°	$a_{p,max}$	9 mm

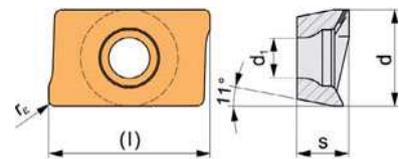
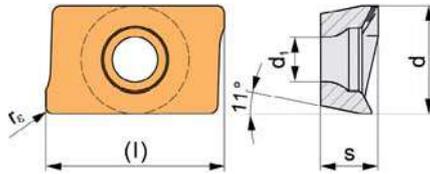
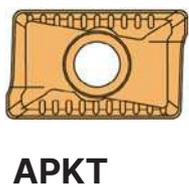


ISO	D	dH7	L	Z	N° Art.	€	Screw / Tornillo		
							Ref. 8816	Ref. 8804	Ref. 8801
040R-S90AP10D-RF	40	16	40	6	80595	364,52	5	Z-105 Art. 20997 2,98 €	5 1
050R-S90AP10D-RF	50	22	40	7	80596	388,37	T-07 Art. 10846 3,20 €	Z-910 Art. 20998 4,56 €	5 ZT-07 Art. 19569 11,06 €
063R-S90AP10D-RF	63	22	50	9	80597	480,35			

Tipo Mecanizado Machining Type - Type d'Usage		

Plaquita / Insert / Plaquette: Pag. 626

- Tornillo - Screw - Vis
- Tornillo - Screw - Vis
- Destornillador - Screwdriver - Tournevis



ISO	Calidades / Qualities / Qualités									Dimensiones Dimensions				
	C-526	P-605	P-610	P-615	P-620	P-625	P-630	P-640	P-010	l	d	s	d ₁	r _c
APKT 1003PDER-M	●				●		●	●		10	6,7	3,50	2,88	0,5
APET 1003PDRF-FA									●	10	6,7	3,50	2,88	0,5

Plaquita / Insert / Plaquette: Pag. 626

Geometría Geometry Géométrie	Foto Picture Photo	Grupo Materiales Pieza Trabajo Workpiece Material Group Groupe matériaux pièce travail	Condiciones Corte Cutting Conditions Conditions coupe
APKT-10..		Fresado Milling Fraisage	<p>APKT 1003PDER-M</p> <p>f_z 0,08-0,20 mm/z a_p 1,00-9,00 mm</p>
		Acabado Finishing Finition	
		Desb. Medio Roug. & Finish. Semi-Finition	
		Desb. Grueso Coarse Rough. Ebauche	

Geometría Geometry Géométrie	Foto Picture Photo	Grupo Materiales Pieza Trabajo Workpiece Material Group Groupe matériaux pièce travail	Condiciones Corte Cutting Conditions Conditions coupe
APET FA		Fresado Milling Fraisage	<p>APET 160408FR-FA</p> <p>f_z 0,07-0,20 mm/z a_p 1,00-9,00 mm</p>
		Acabado Finishing Finition	
		Desb. Medio Roug. & Finish. Semi-Finition	
		Desb. Grueso Coarse Rough. Ebauche	

