

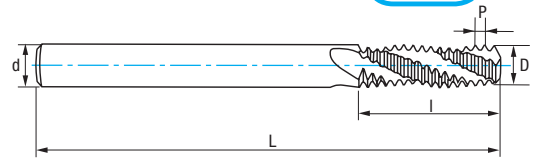
Ref. **9330**

FRESA DE ROSCAR MULTIPASO

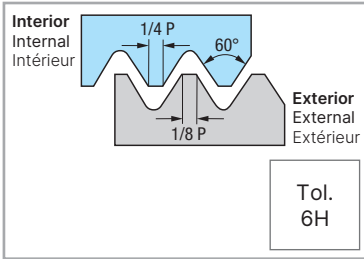
Multi-Pitch Threading Mill

Fraise à fileter multi-pas

New!



MD/HM Carbure Micrograno	ALTIN	IZAR Std.	3-4 Z		DIN 6535 HA	Tol. D (f7) d (h7)
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Material		Vc (m/min)
Grupo	Sub.	ALTIN
P	P.1	50-75
	P.2	50-75
	P.3	40-70
M		20-40
K	K.1	50-100
S	Ti6Al4V	30-60
	Inconel 718	15-30
N	N.1	50-100
	N.2	50-100
	N.3	50-100
	N.4	60-130
	N.5	60-130
	N.6	50-100
H	<50HRC	15-30

Avances fz/rev. (mm/z) - Feed - Pas							
M4	M5	M6	M8	M10	M12	M16	M20
0,02-0,04		0,03-0,05			0,05-0,10		

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

K = Coeficiente corrección
Correction coefficient
Coéfficient correction



Sin refrigeración
Without coolant
Sans refroidissement



Con refrigeración
With coolant
Avec refroidissement

M	P	D mm	d mm	L mm	l mm	Z		N° Art. ALTIN	€	N° Art. ALTIN	€
4	0,70	3,10	6	64	9,00	3	1	84642	120,71	84643	138,98
5	0,80	4,00	6	64	11,00	3	1	84646	120,71	84654	138,98
6	1,00	4,50	6	64	13,50	3	1	84647	120,71	84655	138,98
8	1,25	6,00	6	64	18,00	3	1	84648	120,71	84656	138,98
10	1,50	7,50	8	64	22,00	3	1	84649	165,68	84657	184,00
12	1,75	9,50	10	70	26,00	4	1	84650	213,75	84658	238,19
14	2,00	10,00	10	70	30,00	4	1	84651	213,75	84659	238,19
16	2,00	12,00	12	83	34,00	4	1	84652	263,17	84660	287,12
20	2,50	16,00	16	100	42,00	4	1	84653	314,28	84661	336,11

