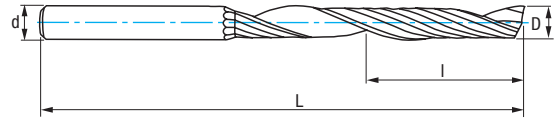


Ref. **9417**

FRESA METAL DURO 1Z PULIDO ESPEJO SERIE LARGA ALUMINIO/TERMOPLÁSTICOS
 Aluminium/Thermoplastics 1Z Mirror Long Series Polished Carbide End Mill
 Fraise carbure série longue 1Z polyglass Aluminium/Thermoplastiques



| | | | | | | | | | |
|--|--------------|--|-----|--|----------------|--|--|--|---|
| MD/HM Carbure Micrograno ⁺ | IZAR Std. | | 1 Z | | DIN 6535 HA | | | Pulido Espejo Mirror Polished Polyglass | Serie Larga Long Series Série Longue |
|--|--------------|--|-----|--|----------------|--|--|--|---|

| Material | | Vc (m/min) | Avances fz/rev. (mm/z) - Feed - Pas | | | |
|----------|------|-------------|-------------------------------------|-------|-------|-------|
| Grupo | Sub. | MD/HM/Carb. | Ø 4 | Ø 6 | Ø 8 | Ø 10 |
| N | N.3 | 100-250 | 0,030 | 0,050 | 0,050 | 0,080 |
| | N.4 | 100-250 | 0,030 | 0,050 | 0,050 | 0,080 |
| | N.5 | 100-250 | 0,030 | 0,050 | 0,050 | 0,080 |
| | N.6 | 100-200 | 0,020 | 0,030 | 0,030 | 0,040 |
| | N.7 | 50-125 | 0,015 | 0,025 | 0,025 | 0,030 |

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

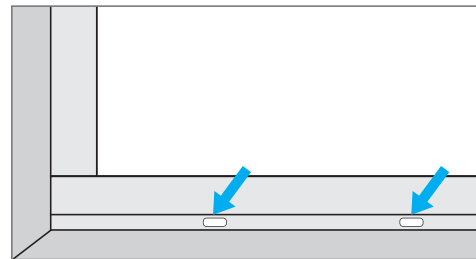
$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

K = 1
 Coeficiente corrección
 Correction coefficient
 Coefficient correction



| | D mm | d mm | L mm | l mm | Z | N° Art. MD/HM | € |
|-------------|-------|-------|------|------|---|---------------|--------|
| New! | 3,00 | 3,00 | 70 | 12 | 1 | 21583 | 23,37 |
| New! | 3,00 | 3,00 | 70 | 22 | 1 | 22080 | 24,67 |
| | 3,00 | 3,00 | 70 | 42 | 1 | 76541 | 25,97 |
| New! | 4,00 | 4,00 | 70 | 15 | 1 | 21584 | 28,93 |
| New! | 4,00 | 4,00 | 70 | 22 | 1 | 22081 | 30,00 |
| New! | 4,00 | 4,00 | 70 | 32 | 1 | 22085 | 31,08 |
| | 4,00 | 4,00 | 70 | 42 | 1 | 78454 | 32,15 |
| New! | 5,00 | 5,00 | 75 | 16 | 1 | 21585 | 34,67 |
| | 5,00 | 5,00 | 75 | 42 | 1 | 78455 | 38,53 |
| New! | 6,00 | 6,00 | 85 | 17 | 1 | 21586 | 45,38 |
| | 6,00 | 6,00 | 85 | 52 | 1 | 78456 | 50,42 |
| New! | 8,00 | 8,00 | 90 | 22 | 1 | 21587 | 65,88 |
| | 8,00 | 8,00 | 90 | 52 | 1 | 78457 | 73,20 |
| New! | 10,00 | 10,00 | 100 | 32 | 1 | 21589 | 90,63 |
| | 10,00 | 10,00 | 100 | 52 | 1 | 78458 | 100,70 |
| | 12,00 | 12,00 | 100 | 52 | 1 | 78459 | 132,62 |
| | 14,00 | 14,00 | 100 | 55 | 1 | 83341 | 151,52 |
| | 16,00 | 16,00 | 100 | 55 | 1 | 83342 | 180,83 |

| | D mm | d mm | L mm | l mm | Z | N° Art. MD/HM | € |
|-------------|------|------|------|------|---|---------------|-------|
| | 5,00 | 5,00 | 80 | 40 | 1 | 83200 | 45,02 |
| | 5,00 | 8,00 | 80 | 40 | 1 | 53735 | 72,03 |
| New! | 5,00 | 8,00 | 110 | 40 | 1 | 19806 | 81,85 |



- Agujeros de desague en perfilera metálica.
- For drain holes and slots of window profiles.
- Trous de drainage dans les profils métalliques.

