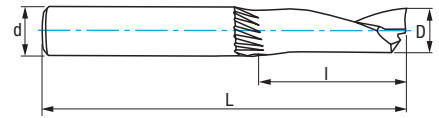


Ref. **9441**

FRESA METAL DURO 1Z PULIDO ESPEJO ALUMINIO

Aluminium 1Z Mirror Polished Carbide End Mill

Fraise carbure 1Z polyglass aluminium



MD/HM
Carbure
Micrograno+

IRIS

IZAR
Std.



1 Z



DIN
6535 HA



Pulido Espejo
Mirror Polished
Polyglass



$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

$$V_f (\text{mm/min.}) = \text{r.p.m.} \times Z \times f_z \times K$$

K = 1
Coeficiente corrección
Correction coefficient
Coéfcient correction

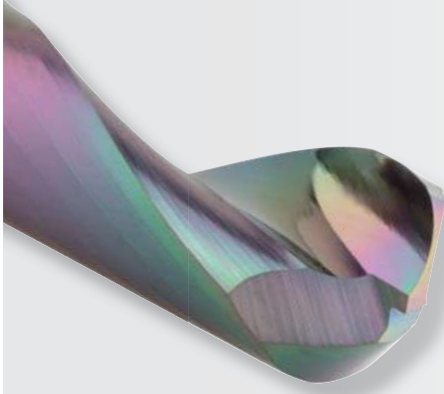
Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas			
Grupo	Sub.	MD/HM/Carb.	Ø 4	Ø 6	Ø 8	Ø 10
N	N.3	100-350	0,030	0,050	0,050	0,080
	N.4	100-350	0,030	0,050	0,050	0,080
	N.5	100-350	0,030	0,050	0,050	0,080
	N.6	100-200	0,020	0,030	0,030	0,040
	N.7	50-125	0,015	0,025	0,025	0,030

New!

D mm	d mm	L mm	l mm	Nº Art. MD/HM	€	Nº Art. IRIS	€
3,00	3,00	38	12	82944	15,37	82933	19,21
4,00	4,00	40	15	82943	18,70	82934	23,38
5,00	5,00	50	16	82942	23,13	82935	28,92
6,00	6,00	50	18	82941	27,48	82936	34,35
8,00	8,00	63	22	82940	41,70	82937	52,13
10,00	10,00	72	30	82939	58,31	82938	72,88
12,00	12,00	83	35	10365	83,47	83926	104,34



Ref. **9441**
Mat. Alum 7574 – Alum 2024



	Competitor A	Competitor B	IZAR Ref. 9441
Calidad Superficial Surface Quality Qualité de surface	★★★★	★★★★★	★★★★★
Consumo Máquina Machine Effort Effort de la machine	★★★★	★★★★★	★★★★★
Vida de Herramienta Tool Life Vie de l'outil	★★★★	★★★★	★★★★★

